

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Biresin® CR92 Resin (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

At present there is no complete information available on identified uses. When the data becomes available, it will be integrated into the safety data sheet.

Product use : Tooling composites.

1.3 Details of the supplier of the safety data sheet

Company : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
70439 Stuttgart
Telephone : +4971180090
E-mail address : EHS@de.sika.com

1.4 Emergency telephone number

Emergency telephone number : 0173-6774799 Out of office hours only
EHS@de.sika.com

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Chronic aquatic toxicity, Category 2	H411: Toxic to aquatic life with long lasting effects.

Classification (67/548/EEC, 1999/45/EC)

Sensitising	R43: May cause sensitisation by skin contact.
Irritant	R36/38: Irritating to eyes and skin.
Dangerous for the environment	R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

Hazard pictograms	:	 
Signal word	:	Warning
Hazard statements	:	H315 H317 H319 H411 Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P261 P273 P280 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Avoid release to the environment. Wear protective gloves/ eye protection/ face protection. Response: P333 + P313 P337 + P313 P391 If skin irritation or rash occurs: Get medical advice/ attention. If eye irritation persists: Get medical advice/ attention. Collect spillage.

Hazardous components which must be listed on the label:

- 500-033-5 reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700)
- 500-006-8 reaction product: bisphenol F-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)
- 271-846-8 oxirane, mono[(C12-14-alkyloxy)methyl]derivs

Additional Labelling:

Contains epoxy constituents. May produce an allergic reaction.

2.3 Other hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical Name CAS-No. EC-No. Registration number	Classification (67/548/EEC)	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700)	Xi; R36/38 R43 N; R51/53	Eye Irrit.2; H319 Skin Irrit.2; H315 Skin Sens.1; H317	>= 50 - <= 100

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

25068-38-6 500-033-5 01-2119456619-26-XXXX		Aquatic Chronic2; H411	
reaction product: bisphenol F- (epichlorhydrin) epoxy resin (number average molecular weight <= 700) 9003-36-5 500-006-8 01-2119454392-40-XXXX	Xi; R38 N; R51/53 R43	Skin Irrit.2; H315 Skin Sens.1; H317 Aquatic Chronic2; H411	>= 10 - < 20
oxirane, mono[(C12-14- alkyloxy)methyl]derivs 68609-97-2 271-846-8 01-2119485289-22-XXXX	Xi; R38 R43	Skin Irrit.2; H315 Skin Sens.1; H317	>= 5 - < 10

For the full text of the R-phrases mentioned in this Section, see Section 16.

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

Risks : irritant effects
sensitising effects

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding of the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

- | | |
|--------------------------|--|
| Eye protection | : Safety glasses with side-shields
Eye wash bottle with pure water |
| Hand protection | : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min. |
| Skin and body protection | : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work. |
| Respiratory protection | : No special measures required. |

Environmental exposure controls

- | | |
|----------------|--|
| General advice | : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities. |
|----------------|--|

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- | | |
|------------------------------|---------------------|
| Appearance | : liquid |
| Colour | : colourless |
| Odour | : characteristic |
| Odour Threshold | : No data available |
| Flash point | : > 101 °C |
| Ignition temperature | : not applicable |
| Lower explosion limit (Vol%) | : No data available |
| Upper explosion limit (Vol%) | : No data available |
| Flammability (solid, gas) | : No data available |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

Oxidizing properties	: No data available
Auto-ignition temperature	: No data available
pH	: ca. 6,7
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapour pressure	: No data available
Density	: ca. 1,14 g/cm ³ at 25 °C
Water solubility	: Note: insoluble
Partition coefficient: n-octanol/water	: No data available
Viscosity, dynamic	: ca. 1.950 mPa.s at 25 °C
Viscosity, kinematic	: > 20,5 mm ² /s at 40 °C
Relative vapour density	: No data available
Evaporation rate	: No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight ≤ 700) :

Acute oral toxicity	: LD50 Oral rat: > 5.000 mg/kg
Acute dermal toxicity	: LD50 Dermal rabbit: > 20.000 mg/kg

Skin corrosion/irritation

Product

Causes skin irritation.

Serious eye damage/eye irritation

Product

Causes serious eye irritation.

Respiratory or skin sensitisation

Product

May cause an allergic skin reaction.

Germ cell mutagenicity

Product

Mutagenicity : No data available

Carcinogenicity

Product

Carcinogenicity : No data available

Reproductive Toxicity/Fertility

Reproductive toxicity : No data available

No data available

Reproductive Toxicity/Development/Teratogenicity

Teratogenicity : No data available

No data available

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling.
Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.
Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

SECTION 14: Transport information

ADR

14.1 UN number : 3082
14.2 Description of the goods : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(epoxy resin)
14.3 Class : 9
14.4 Packing group : III
Classification Code : M6
Labels : 9
Tunnel restriction code : (E)
**14.5 Environmentally hazard-
ous** : yes

IATA

14.1 UN number : 3082
14.2 Description of the goods : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)
14.3 Class : 9
14.4 Packing group : III
Labels : 9
**14.5 Environmentally hazard-
ous** : yes

IMDG

14.1 UN number : 3082
14.2 Description of the goods : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(epoxy resin)
14.3 Class : 9
14.4 Packing group : III
Labels : 9
EmS Number 1 : F-A
EmS Number 2 : S-F
14.5 Marine pollutant : yes

14.6 Special precautions for user

No data available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

Labelling according to EC Directives (1999/45/EC)

Hazard pictograms :



Irritant



Dangerous for the
environment

R-phrases : R36/38 Irritating to eyes and skin.
R43 May cause sensitisation by skin contact.
R51/53 Toxic to aquatic organisms, may cause
long-term adverse effects in the aquatic
environment.

S-phrases : S24 Avoid contact with skin.
S37 Wear suitable gloves.

Hazardous components which must be listed on the label:

- 500-033-5 reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight ≤ 700)
- 500-006-8 reaction product: bisphenol F-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)
- 271-846-8 oxirane, mono[(C12-14-alkyloxy)methyl]derivs

Special labelling of certain mixtures : Contains epoxy constituents. See information supplied by the manufacturer.

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (≥ 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Water contaminating class (Germany) : WGK 2 water endangering
Gemäß VwVws vom 30.Juli 2005

VOC-CH (VOCV) : 0,19 %
no VOC duties

VOC-EU (solvent) : 0,19 %

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
Biresin® CR92 Resin (A)



Revision Date 26.10.2014

Version 2.0

Print Date 06.11.2014

15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of R-Phrases

R36/38	Irritating to eyes and skin.
R38	Irritating to skin.
R43	May cause sensitisation by skin contact.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of H-Statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	Chronic aquatic toxicity
Eye Irrit.	Eye irritation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !